



### Cast Iron Nickel Based Electrodes

#### 1 PRODUCT AND COMPANY IDENTIFICATION

**Product Identifier:** Cast Iron Nickel Based Electrodes  
**Common Name:** 700, 702, 704, 706, 744, 750, 755, 762, 765, 7500  
**SDS Number:** 32  
**Revision Date:** 5/29/2015  
**Version:** 2  
**Product Use:** Welding  
**Supplier Details:** WELD MOLD COMPANY  
750 Rickett Road  
Brighton, MI 48116

**Emergency:** 810-229-9521  
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#### 2 HAZARDS IDENTIFICATION

##### Classification of the substance or mixture

###### GHS Classification in accordance with 29 CFR 1910 (OSHA HCS):

Health, Skin corrosion/irritation, 1  
Health, Specific target organ toxicity - Single exposure, 3  
Health, Carcinogenicity, 1  
Health, Specific target organ toxicity - Repeated exposure, 2

##### GHS Label elements, including precautionary statements

GHS Signal Word: **DANGER**

GHS Hazard Pictograms:



##### GHS Hazard Statements:

H314 - Causes severe skin burns and eye damage  
H335 - May cause respiratory irritation  
H350 - May cause cancer  
H373 - May cause damage to organs through prolonged or repeated exposure  
CGA-HG11 - SYMPTOMS MAY BE DELAYED.

##### GHS Precautionary Statements:

P232 - Protect from moisture.  
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
P271 - Use only outdoors or in a well-ventilated area.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
CGA-PG27 - Read and follow the Safety Data Sheet (SOS) before use.

##### Hazards not otherwise classified (HNOC) or not covered by GHS

**Route of Entry:** Eyes; Skin  
**Target Organs:** Throat; Nose, Respiratory system

**Inhalation:** Short term overexposure to welding fumes may result in discomfort such as: dizziness, nausea, or dryness or irritation of the nose, throat, lungs, and/or eyes.  
 ACCUTE EFFECTS: Irritating to the nose, throat and respiratory tract.  
 SUBCHRONIC/CHRONIC TOXICITY  
 CHRONIC: Chronic overexposure to welding fumes can result in: Chronic respiratory problems, iron build-up in the lungs, bone erosion, reduced pulmonary functions and nervous disorders.

**Skin Contact:** The bright light produced by the arc can burn skin and eyes

**Eye Contact:** Fumes may be moderately irritating to the eyes

**3 COMPOSITION/INFORMATION ON INGREDIENTS**

**Ingredients:**

Cas#	%	Chemical Name
7439-89-6	0-41%	Iron
7429-90-5	0-1.25%	Aluminum
7440-21-3	0.15-4%	Silicon
7439-96-5	0.5-14%	Manganese compounds and fumes (as Mn)
7440-42-8	0.1-0.2%	Boron
7440-50-8	0-55%	Copper
513-77-9	0-1.3%	Barium carbonate
7787-32-8	2-15%	Barium fluoride (BaF <sub>2</sub> )
7789-75-5	0-4.1%	Calcium fluoride (CaF <sub>2</sub> )
9004-32-4	0.5-5%	Cellulose, carboxymethyl ether, sodium salt
1344-09-8	6-12%	Sodium silicate
1312-76-1	1-4%	Potassium silicate
7440-02-0	40-97%	Nickel, metallic and alloys
1633-05-2	2-8%	Strontium carbonate
7782-42-5	0-3.6%	Graphite
7778-50-9	0-0.23%	Potassium bichromate

**EXPOSURE LIMITS**

<u>CHEMICAL NAME</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>
Iron	10 mg/m <sup>3</sup> TWA (Total Dust)	10 mg/m <sup>3</sup> TWA (particles)
Aluminum	15 mg/m <sup>3</sup>	10 mg/m <sup>3</sup> NL
Silicon	10 mg/m <sup>3</sup> * = Total dust, <=Respirable fraction	10 mg/m <sup>3</sup> Total Dust
Manganese compounds	5 mg/m <sup>3</sup>	1 mg/m <sup>3</sup>
Boron	15 mg/m <sup>3</sup> * NL = Not Listed	10 mg/m <sup>3</sup>
Copper	1 mg/m <sup>3</sup>	1 mg/m <sup>3</sup>
Barium Carbonate	0.5 mg/m <sup>3</sup>	0.5 mg/m <sup>3</sup>
Calcium Fluoride	2.5 mg/m <sup>3</sup> As F	2.5 mg/m <sup>3</sup>
Cellulose	10 mg/m <sup>3</sup>	10 mg/m <sup>3</sup>
Sodium silicate	NL	NL
Potassium silicate	NL	NL
Nickel Metal	1 mg/m <sup>3</sup>	1.5 mg/m <sup>3</sup>
Strontium Carbonate	NL	NL
Graphite	15 mg/m <sup>3</sup> TWA	10 mg/m <sup>3</sup>
Potassium bichromate	0.1 mg/m <sup>3</sup>	0.05 mg/m <sup>3</sup> TWA

## 4 FIRST AID MEASURES

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention. Non-irritating.

## 5 FIRE FIGHTING MEASURES

Welding consumables are not flammable, however the welding arc and sparks will ignite other combustible materials. Do not weld in the presence of combustible materials.

## 6 ACCIDENTAL RELEASE MEASURES

**GENERAL PROCEDURES:** Prevent waste from contaminating the surrounding environment. Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with federal, provincial, and local regulations.

## 7 HANDLING AND STORAGE

**Storage Requirements:** Store in a dry area.

## 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

### PERSONAL PROTECTION

**EYES AND FACE:** S39 - Wear eye/face protection

**RESPIRATORY:** Use sufficient ventilation, local exhaust at the arc, or both to keep the fumes and gases below TLV's in the workers breathing zone. In confined spaces use respirable fume respirator or air-supplied respirator.

**PROTECTIVE CLOTHING:** The intensity of the arc and the sparks emitted from it can cause severe burns. All skin should be covered

## 9 PHYSICAL AND CHEMICAL PROPERTIES

**Physical State:** The welding consumable discussed herein is composed of a wire strip or solid wire rod with or without a flux based core or outer coating.

## 10 STABILITY AND REACTIVITY

**Hazardous Decomposition:** The composition and quantity of welding fumes generated are dependent upon several variables including the base material, base material contaminants and/or coatings (paint, galvanized, etc.) welding process utilized. Other factors that will effect the quantity of fumes available for inhalation are the number of welding operators in a designated work area, the quality of ventilation, the position of the operator with respect to the fume plume, as well as the presence of contaminants in the atmosphere from other manufacturing operations. Reasonably expected fume constituents of this product would include: complex oxides of iron, manganese, silicon, chromium, nickel, molybdenum, calcium, magnesium, and titanium.

COMMENTS: No hazard exists until this product is used in welding.

## 11 TOXICOLOGICAL INFORMATION

REPRODUCTIVE TOXIN: Not known

MUTAGENICITY: Not known

## 12 ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA: No data available

Dispose of in accordance with federal, state and local regulations.

SPECIAL SHIPPING NOTES: Special shipping considerations for this product are limited to those necessary to prevent damaging the product.

Component (CAS#) [%] - CODES

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Iron (7439-89-6) [0-41%] TSCA

Aluminum (7429-90-5) [0-1.25%] EPCRAWPC, MASS, NJHS, OSHAWAC, PA, SARA313, TSCA, TXAIR

Silicon (7440-21-3) [0.15-4%] MASS, OSHAWAC, PA, TSCA, TXAIR

Manganese compounds and fumes (as Mn) (7439-96-5) [0.5-14%] MASS, NJHS, OSHAWAC, PA, SARA313, TSCA, TXAIR

RQ(5000LBS), Copper (7440-50-8) [0-55%] CERCLA, EPCRAWPC, MASS, NJHS, OSHAWAC, PA, PRIPOL, SARA313, TOXICPOL, TSCA, TXAIR

Barium carbonate (513-77-9) [0-1.3%] TSCA

Barium fluoride (BaF<sub>2</sub>) (7787-32-8) [2-15%] TSCA

Calcium fluoride (CaF<sub>2</sub>) (7789-75-5) [0-4.1%] TSCA

Cellulose, carboxymethyl ether, sodium salt (9004-32-4) [0.5-5%] TSCA

Sodium silicate (1344-09-8) [6-12%] TSCA

Potassium silicate (1312-76-1) [1-4%] TSCA

RQ(100LBS), Nickel, metallic and alloys (7440-02-0) [40-97%] CERCLA, EPCRAWPC, MASS, NJHS, NRC, OSHAWAC, PA, PRIPOL, SARA313, TOXICPOL, TSCA

Strontium carbonate (1633-05-2) [2-8%] TSCA

Graphite (7782-42-5) [0-3.6%] MASS, OSHAWAC, PA, TSCA, TXAIR

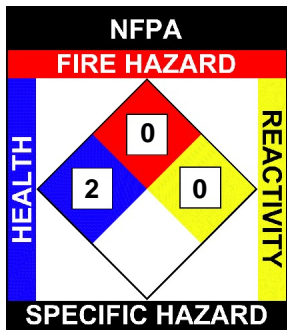
Regulatory CODE Descriptions

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RQ = Reportable Quantity  
TSCA = Toxic Substances Control Act  
EPCRAWPC = EPCRA Water Priority Chemicals  
MASS = MA Massachusetts Hazardous Substances List  
NJHS = NJ Right-to-Know Hazardous Substances  
OSHA = OSHA Workplace Air Contaminants  
PA = PA Right-To-Know List of Hazardous Substances  
SARA313 = SARA 313 Title III Toxic Chemicals  
TXAIR = TX Air Contaminants with Health Effects Screening Level  
CERCLA = Superfund clean up substance  
PRIPOL = Clean Water Act Priority Pollutants  
TOXICPOL = Clean Water Act Toxic Pollutants  
NRC = Nationally Recognized Carcinogens

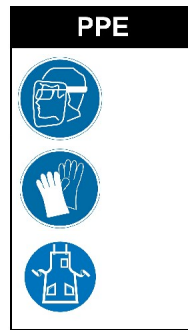
NFPA: Health = 2, Fire = 0, Reactivity = 0, Specific Hazard = n/a

HMIS III: Health = 2, Fire = 0, Physical Hazard = 0

HMIS PPE: D - Face Shield and Eye Protection, Gloves, Apron



HMIS	
HEALTH	2
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	D



REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

313 REPORTABLE INGREDIENTS: This product contains some or all of the following reportable ingredients; Copper, Chromium, Manganese and Nickel

TSCA (TOXIC SUBSTANCE CONTROL ACT)

"WARNING": This product contains the following chemical(s) known to the state of California to cause cancer: Nickel (metallic) CAS# 7440-02-0